
INVEST
in
NARA

The Birthplace of Japan



Nara Prefecture

What is Nara ?

Nara: The Birthplace of Japan

Nara is located in the center of Japan, with a population of 1.3 million, as of now; it is known as the former capital of Japan. The ancient city of Nara flourished as a first international capital of Japan. Nara is also known as the terminal city of the "Silk Road." Back then, the Silk Road was an important trade route. The Japanese ancient culture blended with various foreign cultures introduced through the Silk Road. Since then, we have a long 1300-year history as first capital of Japan. Therefore, Nara is often referred to as the birthplace of Japan. As various things or culture were introduced in Nara through the Silk Road, it often is referred to as the origins of Japan.



Three World Heritage Sites

As of March 2021, 23 cultural heritage and natural heritage sites in Japan have been registered as UNESCO World Heritage sites, of which three are in Nara Prefecture.



Todai-ji Temple

Towns Surrounded by History and Culture

In ancient times, the Fujiwara-kyo Capital and Heijo-kyo Capital flourished here as the capital cities of Japan. Even now, remains bringing those times to mind can be found throughout the prefecture.



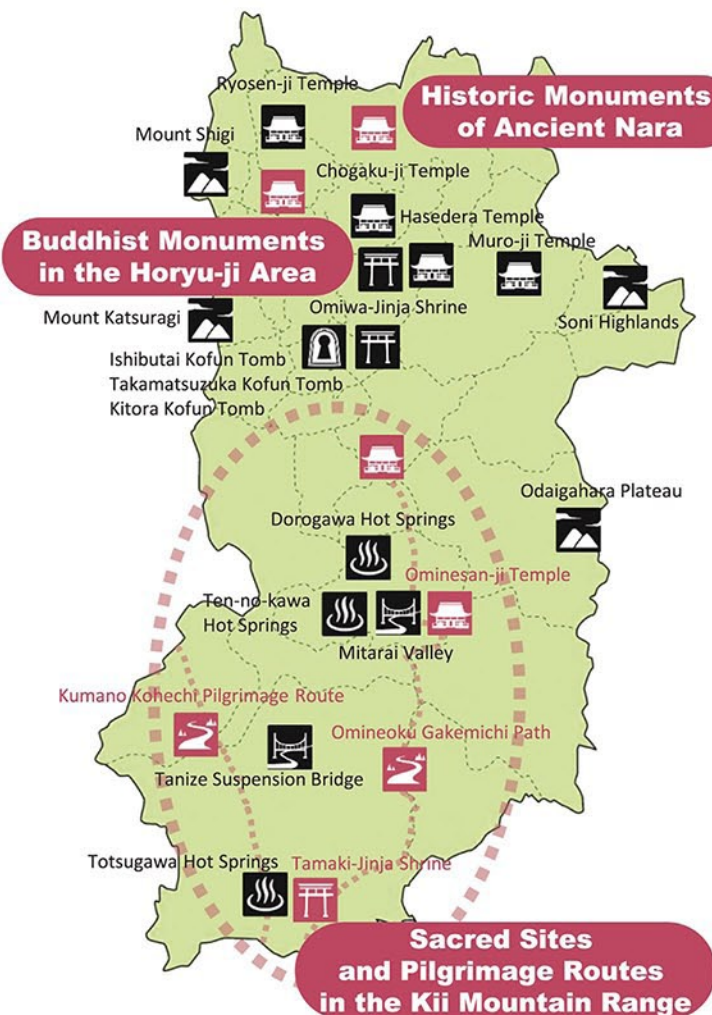
Heijo Palace Remains

Abundant Nature

Many natural forests remain in the Nara Basin and the surrounding mountain areas; in particular, the Kasugayama Primeval Forest – which makes up a part of the World Heritage Site "Historic Monuments of Ancient Nara" – is a priceless primeval forest in global as well as local terms, located near urban areas.



Mitarai Valley



Total Area: **3,691** km²

Population: **1,331,330** people

Nara Prefecture "Nara Prefecture in 2020"

Nara: A Birthplace of Cutting-edge Technologies

Among the traditional industries of Nara Prefecture, many have long histories that go back to the Edo period or the Middle Ages, such as ink, ink brushes, Japanese paper, medicines, lacquerware, somen noodles, refined liquor, tea whisks, and half-split chopsticks. Special products of various areas have been created against the background of the abundant natural environment. Local industries include textiles – such as socks and knitted garments – lumber, and medical products, as well as plastic molding, fur and leather products, and sports goods. There is also flourishing cutting-edge product development suited to the needs of the times that makes good use of the high-level techniques thus developed over time. Moreover, the accumulation of machine industry that uses the newest technology is also advancing.

1,300 years ago *These products were created on Nara Prefecture land.*



Japanese Sake



Japanese Ink



Japanese Tea

Nowadays *Still A Birthplace of High Technologies!*

Major Companies in Nara Prefecture



Manufactured product shipment value, etc., of manufacturing industries

2.917 trillion yen

Source: Ministry of Internal Affairs and Communications, Ministry of Economy, Trade and Industry "Census of Manufacturers 2018"

Ratio of business establishments per middle classification industry

Manufacture of electronic parts, etc	12.1 %
Food products	11.9 %
Machinery and equipment for transportation use	9.3 %
Machinery and equipment for business use	7.5 %
Metal products	7.3 %
Plastic products	7.2 %
Other	44.7 %

Capable Human Resource

Superior Human Resource

Percentage of university / graduate school graduates with a final academic background; **22.3%**
(**Rank 3** at the national level) *Source: Social life statistical index in 2021*

Kansai Science City

7 University Campuses & Various Institutes



Nara Institute of Science and Technology

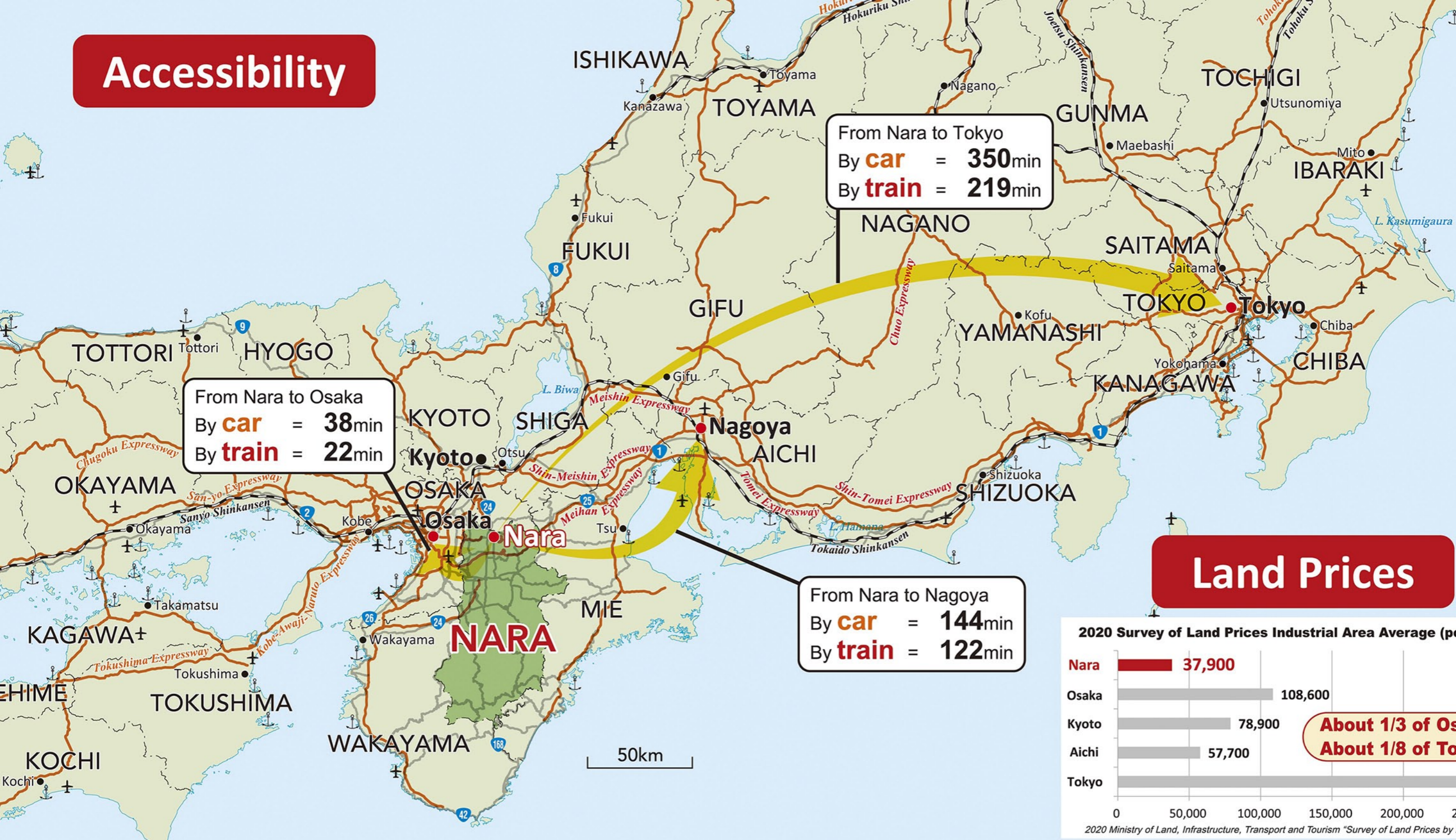
TIP!

Nara Prefecture has the highest enrollment rate at Tokyo University and Kyoto University in Japan.

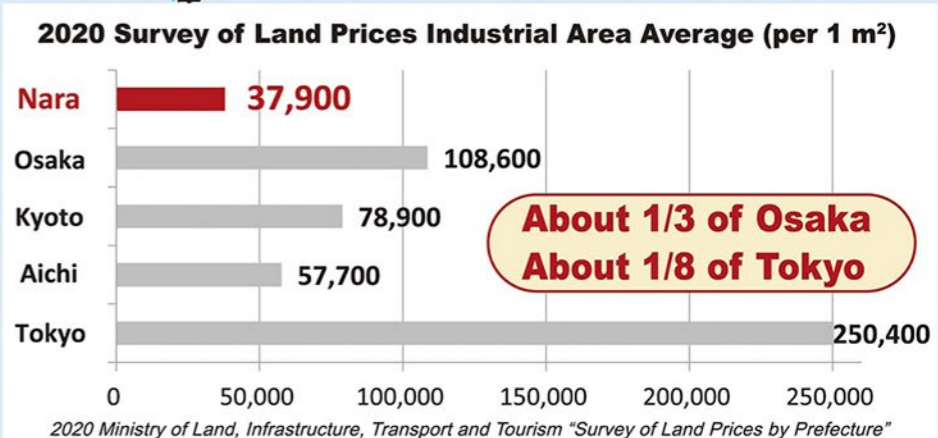
1	Nara
2	Kyoto
3	Tokyo

Talented Personnel Seeking a Chance to Prove Themselves!

Accessibility



Land Prices



Access to Major Cities

Nara City and Ikoma City are located in the northernmost part of the prefecture, so access to Osaka and Kyoto is very convenient. The Osaka urban area is also accessible within an hour from places such as Kashihara City and Gose City in central Nara, and Yoshino Town in the south.

Accessing the Airport and Central Osaka

Osaka Station	Train 58 minutes	Namba Station	Train 37 minutes
Kansai International Airport	Train 80-90 minutes/Bus 90 minutes		
Osaka International (Itami) Airport	Train 80-90 minutes/Bus 70 minutes		



Ground Access from the Airport

There are many **direct buses** useful for access from each airport. It takes around **1 hour and 30 minutes** to get to JR Nara Station from **Kansai International Airport**, and around **1 hour and 10 minutes** from **Osaka International (Itami) Airport**.



- By bus from Kansai International Airport**
- Nara Line (Bus stops)**
JR Nara Station, Kintetsu Nara Station, Nara Hotel, Tenri (Ichinomoto)
 - Kintetsu Gakuenmae/Gakkentoshi Line (Bus stops)**
Gakken Keihanna Plaza, Gakken Nara Tomigaoka Station, Kintetsu Gakuenmae Station (North Entrance), Fujinokidai 4-chome, Daini Hanna Ikoma.
 - Yamatoyagi/Takada Line (Bus stops)**
Sakurai Station (North Entrance), Yamatoyagi Station (South Entrance), Takada-shi Station.

- By bus from Osaka International (Itami) Airport**
- Nara Line (Bus stops)**
Tenri Station
JR Nara Station (East Entrance), Kintetsu Nara Station
Shin-Omiya Station
Nara Shichomae
Hannasugawara
Hannahorai
Daini Hanna Ikoma

Nara Prefecture's Factories/Research Locations Currently for Sale

24 Minamiyamato Techno Town (Kitauchi Industrial park)

A new industry base equipped as an industrial park that can handle computerization and advanced functionality. The surrounding area includes quiet residential areas such as Minamiyamato Neopolis, Azumidai and Natsumidai, enabling integrated work and residence in an abundant natural environment. It is hoped that it will develop as an industrial creative area where cutting-edge information and minds develop.

Location

Gojo City (Deyashiki-cho, Chikauchi-cho, Owa-cho, Ide-cho)

Area

700,403 m² (211,871 tsubo)

Divisions for Sale

11 10,363 m² (3,134 tsubo)



Location Conditions

Transportation Access	Minamihanna Road Katsuragi IC 13 km
	Keinawa Expressway Gojo-Kita IC 0.5 km
	Kansai International Airport 70 km
	JR Wakayama Line Kitauchi Station 1 km
	Osaka port 53 km
Water for irrigation	1,200 t per day water supply (water distributed to each factory from the Gojo City Waterworks Bureau)
Drainage	Public sewerage system
Electric Power	High tension voltage 6,600 V
Restrictions on Use	Industrial area
Other	Planting through the Forest Act and Landscape Act required. With building agreement, green space agreement, pollution prevention agreement. With building conditions and membership in steering mittee for the management of shared facilities.

25 Imaishimadai Industrial park

A favorable environment alongside the Yoshino River that is also close to urban areas, this industrial park makes good use of transportation convenience, just 75 minutes away from Kansai International Airport or Osaka Bay via Keinawa Expressway GojoIC.

Location

Gojo City, Gojo 4-chome/Imai 4-chome

Area

8,892 m² (2,689 tsubo)



Location Conditions

Transportation Access	Minamihanna Road Katsuragi IC 26 km
	Keinawa Expressway Gojo IC 2.5 km
	National Highway 24 0.7 km
	Kansai International Airport 69 km
	JR Gojo Station 1.3 km
Osaka Port 67 km	
Drainage	Public sewerage system
Electric Power	High tension voltage 6,000 V
Restrictions on Use	Semi-industrial area

28 Hanayoshino Garden Hills

An area surrounded by flourishing pharmaceutical industries and wood product manufacturing industries. The Kintetsu Yoshino Line Fukugami Station is within the residential area, with excellent transportation access. Moreover, it is near convenient facilities such as a general hospital.

Location

Oyodo Town Oaza Fukugami

Area

3.48 ha

Division for Sale

4 18,028 m² (5,453 tsubo)



Location Conditions

Transportation Access	Minamihanna Road Katsuragi IC 16 km
	Keinawa Expressway Gojo-Kita IC 5 km
	National Highway 24 3.4 km
	Kansai International Airport 75 km
	Kintetsu Yoshino Line Fukugami Station 0.3 km
Osaka Port 60 km	
Water for Irrigation	760 t per day water supply (water supply plan for whole complex)
Drainage	Public sewerage system
Electric Power	High tension voltage 6,600 V Extra high voltage 22,000 V
Restrictions on Use	Semi-industrial area

TOPICS

Gose IC Region Industrial Area Formation Project for the Promotion of Chunaawa

The plan is to develop an area for industrial use in the area surrounding GoseIC, in the commuting area from the Chunanwaregion, to attract companies and secure enhanced industry promotion, and to guarantee stable employment locations.

Through this model urban planning project, creating an independent regional economic structure in Chunanwa, we plan to accelerate the prevention of population outflow centered around young people and promote UI turns (returning to regional areas).

Location (Currently Working)

Gose City, Kitajuso

Development Area

Approximately 12 ha

Area for Sale (Planned)

Approximately 8 ha



Location Conditions

Transportation Access	Keinawa Expressway Gose IC 1 km
	National Highway 168 2 km
	Kansai International Airport 60 km
	Kintetsu Gose Station 2 km
	JR Gose Station 2 km
Osaka Port 50 km	
Water for Irrigation	TBD
Drainage	Public sewerage system (planned)
Electric power	TBD
Restrictions on Use	TBD

Nara Prefecture Industrial Locations Incentive (as of March 2021)

Tax cuts

Exemption of real estate acquisition tax
Reduction of business tax (**75% for 3 years**)

Subsidy program

Subsidy to promote strengthening of local sites

Granted to companies investing in the relocation of HQs from the outside of the prefecture or in the expansion of HQs within the prefecture (**maximum of ¥100 million**).

Business start-up subsidy

Grants to companies that locate their factories and research institutes within the prefecture (up to **¥2 billion** for large-scale lots, **¥1 billion** for medium-sized lots).

Subsidies to promote the location of telecommunications-related businesses

Subsidizing capital investment and rent for the establishment of telecommunications businesses.

Source and info : If you would like to know more about Kansai, including Nara, please check the following brochure. *Kansai Bureau of Economy, Trade and Industry "INVEST JAPAN, INVEST KANSAI"*

Inquiries and Consultations concerning Nara Prefecture's Industrial Locations



Nara Prefecture

Industry, Tourism and Employment Promotion Department,
Industrial Location Promotion Section

One-Stop Service

In order to support smooth handling of industrial locations, Nara Prefecture has prepared a one-stop consultation service for consultations related to providing land information, development approval procedures, etc.

Land Information

Development Approval Procedures

Preferential Treatment Systems

Industrial Location Promotion Section

TEL. **+81-742-27-8872**
+81-742-27-8813

URL. <http://www.pref.nara.jp/51975.htm>

